

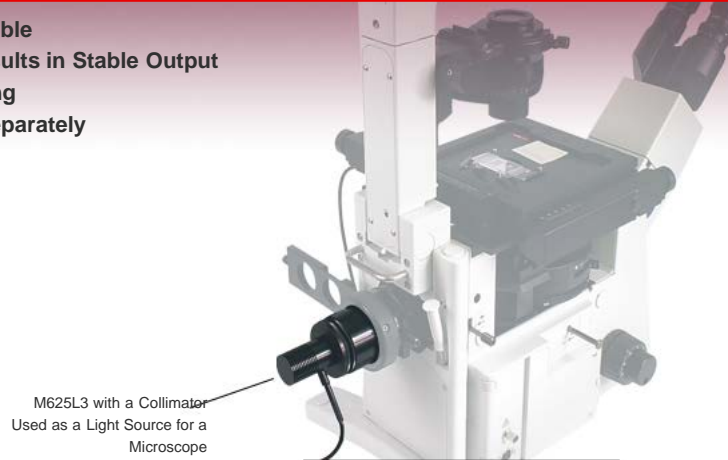
M735L3 - June 1, 2015

Item # M735L3 was discontinued on June 1, 2015. For informational purposes, this is a copy of the website content at that time and is valid only for the stated product.

- ▶ UV, Visible, and IR Models Available
- ▶ Optimized Heat Management Results in Stable Output
- ▶ Internal SM1 (1.035"-40) Threading
- ▶ Collimator Adapters Available Separately



M505L3
505 nm LED



M625L3 with a Collimator
Used as a Light Source for a
Microscope

[Hide Overview](#)

OVERVIEW

Mounted LED Features

- Nominal Wavelengths Ranging from 280 nm to 1550 nm
- Broadband, Warm White, and Cold White LEDs Also Available
- Integrated EEPROM Stores LED Operating Parameters
- Thermal Properties Optimized for Stable Output Power
- Internal SM1 (1.035"-40) Threading (6 mm Deep) for Attaching Collimation Adapters or Ø1" Lens Tubes
- Collimation Adapters Available
 - Ø2" Optics in Housings for Selected Leica, Nikon, Olympus, and Zeiss Microscopes
 - Ø1" Optics in Housings with Internally SM2-Threaded Outputs
- 4-Pin Female Mating Connector for Custom Power Supplies can be Purchased Separately
- Versions with the Collimation Adapter Included can be Found Here

Each uncollimated, mounted LED consists of a single high-power LED with multiple emitters that has been mounted to the end of a heat sink. The heat sink has 6 mm long internal SM1 (1.035"-40) threads and has the same external diameter (1.20") as an SM1 lens tube, which makes it easy to integrate with other Thorlabs components. The integrated EEPROM chip in each LED stores information about the LED (e.g., current limit, wavelength, and forward voltage) and can be read by Thorlabs' DC2100 and DC4100 LED Controllers. For more information about LED drivers, including the basic LEDD1B driver, see the [LED Drivers](#) tab.

Optimized Thermal Management

These high-power mounted LEDs possess good thermal stability properties, eliminating the issue of degradation of optical output power due to increased LED temperature. For more details, please see the [Stability](#) tab.

Broadband LED Option

The MBB1L3 mounted LED has been designed to

Item #	Color (Click for Spectrum) ^a	Nominal Wavelength ^{a,b}	Minimum LED Power Output ^a
M280L3 ^c	UV	280 nm	25 mW
M310L3 ^c	UV	310 nm	25 mW
M340L3 ^c	UV	340 nm	10 mW
M365L2	UV	365 nm	190 mW
M375L3	UV	375 nm	387 mW
M385L2	UV	385 nm	270 mW
M395L4	UV	395 nm	400 mW
M405L2	UV	405 nm	410 mW
M420L3	Violet	420 nm	750 mW
M455L3	Royal Blue	455 nm	900 mW
M470L3	Blue	470 nm	650 mW
M490L3	Blue	490 nm	200 mW
M505L3	Cyan	505 nm	400 mW
M530L3	Green	530 nm	350 mW
M565L3 ^d	Lime	565 nm	880 mW
M590L3	Amber	590 nm	160 mW
M595L3 ^d	Amber	595 nm	445 mW
M617L3	Orange	617 nm	600 mW
M625L3	Red	625 nm	700 mW
M660L3	Deep Red	660 nm	640 mW
M735L3	Far Red	735 nm	260 mW
M780L3	IR	780 nm	200 mW
M850L3	IR	850 nm	900 mW
M880L3	IR	880 nm	300 mW
M940L3	IR	940 nm	800 mW
M970L3	IR	970 nm	35 mW
M1050L2	IR	1050 nm	50 mW
M1200L3	IR	1200 nm	30 mW
M1300L3	IR	1300 nm	25 mW
M1450L3	IR	1450 nm	31 mW
M1550L3	IR	1550 nm	31 mW
MBB1L3 ^e	Broadband	470 - 850 nm ^f	70 mW
MWWHL3 ^d	Warm White	3000 K ^g	500 mW
MCWHL5 ^d	Cold White	6500 K ^g	800 mW

have relatively flat spectral emission over a wide wavelength range. Its FWHM bandwidth ranges from 500 nm to 780 nm, while the 10 dB bandwidth ranges between 470 nm and 850 nm. For more information on the spectrum of this broadband source, please see the table to the right.

Collimation & Microscope Adapters

Collimation adapters are available that contain an AR-coated aspheric lens for LEDs with wavelengths from 350 nm to 1050 nm. The COP adapters are designed to mate to the epillumination ports on Leica DMI, Nikon Eclipse, Olympus IX/BX, and Zeiss Axioskop microscopes; see below for more details. Additionally, Thorlabs offers mounted LEDs with microscope adapters pre-attached.

Alternatively, the ACP2520 collimation adapters

have an internally M34 x 0.5 threaded housing and use a Ø25 mm optic in a translating carriage to provide collimation adjustment. Each collimation adapter includes an external M34 x 0.5 to internal SM2 (2.035"-40) thread adapter so that the LEDs can be easily integrated with Thorlabs' SM2-threaded components and microscope port adapters. This collimation adapter is also offered without an included optic (Item # ACP), allowing a user-supplied Ø1" or Ø25 mm optic to be integrated with the high-power LEDs. See the *Collimation* tab for more information.

Multi-LED Source

A customizable multi-LED source may be constructed using our mounted high-power LEDs and other Thorlabs items. This source may be configured for integration with Thorlabs' versatile SM1 Lens Tube Systems, 30 mm Cage Systems, and the microscope adapters sold below. Please see the *Multi-LED Source* tab for a detailed item list and instructions.

Thorlabs also offers integrated, user-configurable 4-Wavelength High-Power LED Sources.

Driver Options

Thorlabs offers four LED drivers: LEDD1B, DC2100, DC4100, and DC4104 (the latter two require the DC4100-HUB). See the *LED Drivers* tab for compatibility and driver features. The LEDD1B is capable of providing LED modulation frequencies up to 5 kHz, while DC2100, DC4100, and DC4104 can modulate the LED at a rate up to 100 kHz. In addition, the DC2100, DC4100, and DC4104 drivers are capable of reading the current limit from the EEPROM chip of the connected LED and automatically adjusting the max current setting to protect the LED.

- Due to variations in the manufacturing process and operating parameters such as temperature and current, the actual spectral output of any given LED will vary. Output plots and nominal wavelength specs are only intended to be used as a guideline.
- For LEDs in the visible spectrum, the nominal wavelength indicates the wavelength at which the LED appears brightest to the human eye. For UV and IR LEDs, the nominal wavelength corresponds to the peak wavelength. The nominal wavelength for visible LEDs may not correspond to the peak wavelength as measured by a spectrograph.
- The M280L3, M310L3, and M340L3 LEDs radiate intense UV light during operation. Precautions must be taken to prevent looking directly at the UV light and UV light protective glasses must be worn to avoid eye damage. Exposure of the skin and other body parts to the UV light should be avoided.
- The M565L3, M595L3, MWVHL3, and MCWHL5 are phosphor-converted LEDs and may not turn on completely when modulated above 10 kHz at duty cycles below 50%.
- The MBB1L3 LED may not turn off completely when modulated at frequencies above 1 kHz with a duty cycle of 50%, as the broadband emission is produced by optically stimulating emission from phosphor. For modulation at frequencies above 1 kHz, the duty cycle may be reduced. For example, 10 kHz modulation is attainable with a duty cycle of 5%.
- 10 dB bandwidth.
- Correlated color temperature.

[Hide Specs](#)

S P E C S

Item #	Color (Click for Spectrum) ^a	Nominal Wavelength ^{3,b}	Minimum LED Power Output ^a	Typical LED Power Output ^a	Maximum Current (CW)	Forward Voltage	Bandwidth (FWHM)	Viewing Angle (FWHM)	Chip Size	Typical Lifetime ^c
M280L3 ^d	UV	280 nm	25 mW	30 mW	350 mA	5.9 V	12 nm	140°	1 mm x 1 mm	>500 h
M310L3 ^d	UV	310 nm	25 mW	30 mW	350 mA	5.9 V	10 nm	140°	1 mm x 1 mm	>500 h
M340L3 ^d	UV	340 nm	10 mW	12 mW	80 mA	8.1 V	8 nm	176°	2 mm x 2 mm	>3 000 h
M365L2	UV	365 nm	190 mW	360 mW	700 mA	4.4 V	7.5 nm	120°	1 mm x 1 mm	>10 000 h
M375L3	UV	375 nm	387 mW	470 mW	700 mA	3.8 V	9 nm	110°	1 mm x 1 mm	>10 000 h
M385L2	UV	385 nm	270 mW	430 mW	700 mA	4.3 V	10 nm	120°	1 mm x 1 mm	>10 000 h
M395L4	UV	395 nm	400 mW	535 mW	500 mA	4.5 V	16 nm	126°	1 mm x 1 mm	>10 000 h
M405L2	UV	405 nm	410 mW	760 mW	1000 mA	3.8 V	13 nm	85°	1 mm x 1 mm	100 000 h
M420L3	Violet	420 nm	750 mW	820 mW	1000 mA	3.5 V	15 nm	125°	1 mm x 1 mm	>10 000 h
M455L3	Royal Blue	455 nm	900 mW	1020 mW	1000 mA	3.2 V	18 nm	80°	1 mm x 1 mm	100 000 h
M470L3	Blue	470 nm	650 mW	710 mW	1000 mA	3.2 V	25 nm	80°	1 mm x 1 mm	100 000 h
M490L3	Blue	490 nm	200 mW	250 mW	350 mA	3.5 V	23 nm	22°	1 mm x 1 mm	>10 000 h
M505L3	Cyan	505 nm	400 mW	440 mW	1000 mA	3.3 V	30 nm	80°	1 mm x 1 mm	100 000 h
M530L3	Green	530 nm	350 mW	370 mW	1000 mA	3.2 V	33 nm	80°	1 mm x 1 mm	100 000 h
M565L3 ^e	Lime	565 nm	880 mW	979 mW	1000 mA	3.1 V	104 nm	125°	1 mm x 1 mm	50 000 h
M590L3	Amber	590 nm	160 mW	170 mW	1000 mA	2.2 V	18 nm	80°	1 mm x 1 mm	100 000 h
M595L3 ^e	Amber	595 nm	445 mW	502 mW	700 mA	3.05 V	80 nm	120°	1 mm x 1 mm	50 000 h
M617L3	Orange	617 nm	600 mW	650 mW	1000 mA	2.2 V	18 nm	80°	1 mm x 1 mm	100 000 h
M625L3	Red	625 nm	700 mW	770 mW	1000 mA	2.2 V	18 nm	80°	1 mm x 1 mm	100 000 h
M660L3	Deep Red	660 nm	640 mW	700 mW	1200 mA	2.5 V	25 nm	90°	1 mm x 1 mm	>65 000 h
M735L3	Far Red	735 nm	260 mW	310 mW	1200 mA	2.4 V	35 nm	90°	1 mm x 1 mm	>65 000 h
M780L3	IR	780 nm	200 mW	300 mW	800 mA	2.0 V	28 nm	20°	1 mm x 1 mm	>10 000 h
M850L3	IR	850 nm	900 mW	1100 mW	1000 mA	2.9 V	30 nm	90°	1 mm x 1 mm	100 000 h
M880L3	IR	880 nm	300 mW	350 mW	1000 mA	1.7 V	50 nm	128°	1 mm x 1 mm	>10 000 h
M940L3	IR	940 nm	800 mW	1000 mW	1000 mA	2.75 V	37 nm	90°	1 mm x 1 mm	100 000 h
M970L3	IR	970 nm	35 mW	50 mW	600 mA	1.4 V	50 nm	124°	1 mm x 1 mm	>10 000 h
M1050L2	IR	1050 nm	50 mW	70 mW	700 mA	1.5 V	60 nm	120°	1 mm x 1 mm	>10 000 h
M1200L3	IR	1200 nm	30 mW	35 mW	700 mA	1.4 V	80 nm	134°	1 mm x 1 mm	>10 000 h
M1300L3	IR	1300 nm	25 mW	30 mW	500 mA	1.4 V	80 nm	134°	1 mm x 1 mm	>10 000 h
M1450L3	IR	1450 nm	31 mW	36 mW	700 mA	1.15 V	80 nm	136°	1 mm x 1 mm	>10 000 h
M1550L3	IR	1550 nm	31 mW	36 mW	700 mA	1.5 V	102 nm	136°	1 mm x 1 mm	>10 000 h

MBB1L3 ^f	Broadband	470 - 850 nm ⁹	70 mW	80 mW	500 mA	3.6 V	280 nm	120°	1 mm x 1 mm	10 000 h
MWWHL3 ⁹	Warm White	3000 K ^h	500 mW	550 mW	1000 mA	3.1 V	N/A	120°	1 mm x 1 mm	>50 000 h
MCWHL5 ⁹	Cold White	6500 K ^h	800 mW	840 mW	1000 mA	3.2 V	N/A	80°	1 mm x 1 mm	100 000 h

- Due to variations in the manufacturing process and operating parameters such as temperature and current, the actual spectral output of any given LED will vary. Output plots and nominal wavelength specs are only intended to be used as a guideline.
- For LEDs in the visible spectrum, the nominal wavelength indicates the wavelength at which the LED appears brightest to the human eye. For UV and IR LEDs, the nominal wavelength corresponds to the peak wavelength. The nominal wavelength for visible LEDs may not correspond to the peak wavelength as measured by a spectrograph.
- Thorlabs defines the lifetime of our LEDs as B₅₀/L₅₀, meaning that 50% of the LEDs with a given item # will fall below 50% of the initial optical power at the end of the specified lifetime.
- The M280L3, M310L3, and M340L3 LEDs radiate intense UV light during operation. Precautions must be taken to prevent looking directly at the UV light and UV light protective glasses must be worn to avoid eye damage. Exposure of the skin and other body parts to the UV light should be avoided.
- The M565L3, M595L3, MWWHL3, and MCWHL5 are phosphor-converted LEDs and may not turn on completely when modulated above 10 kHz at duty cycles below 50%.
- The MBB1L3 LED may not turn off completely when modulated at frequencies above 1 kHz with a duty cycle of 50%, as the broadband emission is produced by optically stimulating emission from phosphor. For modulation at frequencies above 1 kHz, the duty cycle may be reduced. For example, 10 kHz modulation is attainable with a duty cycle of 5%.
- 10 dB Bandwidth.
- Correlated Color Temperature.

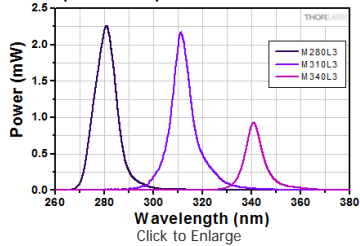
[Hide Relative Power](#)

RELATIVE POWER

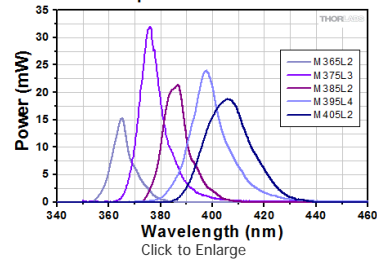
Relative Power

The actual spectral output and total output power of any given LED will vary due to variations in the manufacturing process and operating parameters, such as temperature and current. Both a typical and minimum output power are specified to help you select an LED that suits your needs. Each mounted high-power LED will provide at least the minimum specified output power at the maximum current. In order to provide a point of comparison for the relative powers of LEDs with different nominal wavelengths, the spectra in the plots below have been scaled to the minimum output power for each LED. This data is representative, not absolute. An excel file with normalized and scaled spectra for all of the mounted high-power LEDs can be downloaded [here](#).

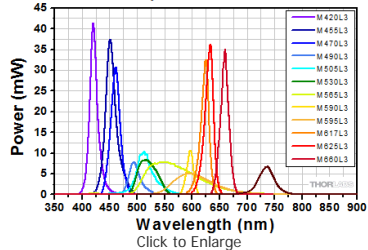
Deep UV LED Spectra Scaled to Min Power



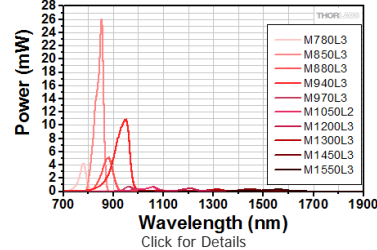
UV LED Spectra Scaled to Min Power



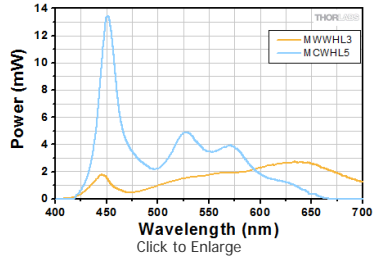
Visible LED Spectra Scaled to Min Power



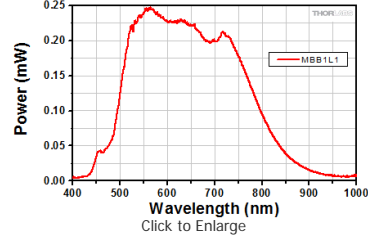
IR LED Spectra Scaled to Min Power



White LED Spectra Scaled to Min Power



Broadband LED Spectrum Scaled to Min Power



[Hide Stability](#)

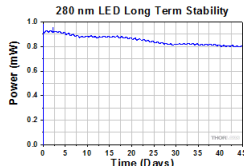
STABILITY

LED Lifetime and Long-Term Power Stability

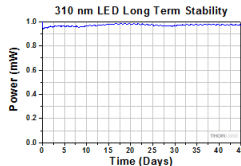
One characteristic of LEDs is that they naturally exhibit power degradation with time. Often this power degradation is slow, but there are also instances where large, rapid drops in power, or even complete LED failure, occur. LED lifetimes are defined as the time it takes a specified percentage of a type of LED to fall below some power level. The parameters for the lifetime measurement can be written using the notation B_{XX}/L_{YY}, where XX is the percentage of that type of LED that will provide less than YY percent of the specified output power after the lifetime has elapsed. Thorlabs defines the lifetime of our LEDs as B₅₀/L₅₀, meaning that 50% of the LEDs with a given Item # will fall below 50% of the initial optical power at the end of the specified lifetime. For example, if a batch of 100 LEDs is rated for 100 W of output power, 50 of these LEDs can be expected to produce an output power of ≤50 mW after the specified LED lifetime has elapsed.

The sample plots below show example data from long-term stability testing for our UV LEDs over a 45 day period; the 280 nm and 310 nm LEDs have a

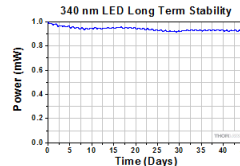
typical lifetime of >500 hours (~20 days), while the M340L3 has a lifetime of >3,000 hours (~125 days). The small power drop experienced by each LED after it is turned on is typical behavior during the first few minutes of operation. It corresponds to the period of time required for the LED to warm up to the point where it is thermally stable. Please note that each graph represents the performance of a single LED; performance of individual LEDs will vary within the stated specifications.



Click to Enlarge
The M280L3 LED has a typical lifetime of >500 hours. In this case, the unit under test had dropped to ~80% of the initial output power after 45 days.



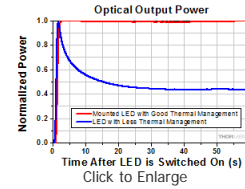
Click to Enlarge
The M310L3 LED has a typical lifetime of >500 hours. In this case, the unit under test continued to provide more than 95% of its initial power after 45 days.



Click to Enlarge
The M340L3 LED has a typical lifetime of >3,000 hours. In this case, the unit under test continued to provide more than 90% of its initial power after 45 days.

Optimized Thermal Management

The thermal dissipation performance of these mounted LEDs has been optimized for stable power output. The heat sink is directly mounted to the LED mount so as to provide optimal thermal contact. By doing so, the degradation of optical output power that can be attributed to increased LED junction temperature is minimized (see the graph to the right).



[Hide Pin Diagram](#)

PIN DIAGRAM

Pin Connection - Male

The diagram to the right shows the male connector of the mounted LED assembly. It is a standard M8 x 1 sensor circular connector. Pins 1 and 2 are the connection to the LED. Pin 3 and 4 are used for the internal EEPROM in these LEDs. If using an LED driver that was not purchased from Thorlabs, be careful that the appropriate connections are made to Pin 1 and Pin 2 and that you do not attempt to drive the LED through the EEPROM pins.



Pin	Specification	Color
1	LED Anode	Brown
2	LED Cathode	White
3	EEPROM GND	Black
4	EEPROM IO	Blue

[Hide LED Drivers](#)

LED DRIVERS

Compatible Drivers	LEDD1B ^a	DC2100 ^b	DC4100 ^{b,c,d}	DC4104 ^{b,c,d}
Click Photos to Enlarge				
Max LED Driver Current Output	1.2 A	2.0 A	1.0 A per Channel	1.0 A per Channel
Max LED Driver Forward Voltage	12 V	24 V	5 V	5 V
Max Modulation Frequency Using External Input	5 kHz	100 kHz ^e	100 kHz ^e (Simultaneous Across all Channels)	100 kHz ^e (Independently Controlled Channels)
External Control Interface(s)	Analog (BNC)	USB 2.0 and Analog (BNC)	USB 2.0 and Analog (BNC)	USB 2.0 and Analog (8-Pin)
Main Driver Features	Very Compact Footprint 60 mm x 73 mm x 104 mm (W x H x D)	Individual Pulse Width Control	4 Channels ^c	4 Channels ^c
EEPROM Compatible: Reads Out LED Data for LED Settings	-	✓	✓	✓
LCD Display	-	✓	✓	✓

- The LEDD1B should not be used to drive the M340L3, as the current limit can only be set to a minimum of 200 mA (compared to the M340L3's max drive current of 80 mA).
- Automatically limits to LED's max current via EEPROM readout.
- The DC4100 and DC4104 can power and control up to four LEDs simultaneously when used with the DC4100-HUB. The LEDs on this page all require the DC4100-HUB when used with the DC4100 or DC4104.
- These LED drivers have a maximum forward voltage rating of 5 V and can provide a maximum current of 1000 mA. As a result, they cannot be used to drive the M280L3, M310L3, or M340L3 LEDs, which have forward voltage ratings of >5 V. They can be used to drive the M660L3 and M735L3 LEDs, but will not be able to provide the LEDs' maximum current of 1200 mA.
- Several of these LEDs produce light by stimulating emission from phosphor, which limits their modulation frequencies. The M565L3, M595L3, MWWHL3, and MCWHL5 LEDs may not turn on completely when modulated above 10 kHz at duty cycles below 50%. The MBB1L3 LED may not turn off completely when modulated at frequencies above 1 kHz with a duty cycle of 50%. When the MBB1L3 is modulated at frequencies above 1 kHz, the duty cycle may be reduced; for example, 10 kHz modulation is attainable with a duty cycle of 5%.

Note: The DC3100 drivers sold with our Modulated LEDs for FLIM Microscopy kits are not compatible with the LEDs sold on this page.

Collimating the LED

Thorlabs' extensive catalog of mechanical and optical components provides a variety of configurations that can be used to collimate our high-power LEDs. Some of the applications of the collimated LEDs include custom imaging systems, microscope illuminators, or projectors. Our COP adapters, available below, feature microscope-compatible outputs and Ø2" aspheric condenser lenses. The ACP, ACP2520-A, and ACP2520-B, also available below, are designed to provide collimation with focus adjustment via a Ø1" or Ø25 mm optic in a translating carriage; the mechanical housings have an M34 x 0.5 internal output thread and include an internally SM2-threaded adapter for integration with standard Thorlabs' components. If your setup requires a collimation package with the smallest possible profile, the LEDs can also be integrated with Ø1" collimating optics and SM1-threaded lens tubes. When exchanging the lens in your collimation adapter, please be careful to follow proper optics handling procedures (Optic Handling Tutorial).

ACP Collimation Adapter

Thorlabs' ACP collimation adapters accept Ø1" or Ø25 mm collimation optics. The ACP2520-A and ACP2520-B include an aspheric condenser lenses coated for 350 - 700 nm (Item # ACL2520-A) and 650 - 1050 nm (Item # ACL2520-B), respectively. The ACP is offered without a pre-installed optics so that user-supplied components can be integrated with the LEDs. Several suggestions are presented in the table to the right.



Click to Enlarge
An ACP2520-A Collimation
Adapter Installed on a
High-Power Mounted LED

Installing a new lens in the ACP is a simple procedure:

1. Turn the adjustment knob to move the optic mounting carriage to the M34 x 0.5 threaded end of the housing.
 2. Use the SPW602 spanner wrench to remove the SM1-threaded retaining ring from the housing.
 3. Place a Ø1" or Ø25 mm optic of your choice into the mounting carriage with the curved surface facing the output. For customers concerned with the homogeneity of the beam, the AR-coated aspheric condenser lens with diffuser (ACL2520-DG6-A or ACL2520-DG6-B) is a good option.
 4. Use the SPW602 spanner wrench to screw the SM1-threaded retaining ring into the mounting carriage, securing the optic in place.
 5. Screw the externally SM1-threaded end of the collimation adapter onto an LED of your choice as shown in the picture to the left.
- The ACP includes a retaining ring that is thicker than our standard SM1RR SM1-threaded retaining ring so that the SPW602 can be used without scratching the highly curved surface of an aspheric condenser lens.
 - -A and -B refer to the type of AR coating on the lens. Thorlabs' LEDs with a nominal wavelength between 365 nm and 660 nm would require the -A coating, while the LEDs with a nominal wavelength between 735 nm and 1050 nm would require the -B Coating. IR LEDs that emit past 1050 nm (M1200L3, M1300L3, M1450L3, M1550L3) can be collimated using an uncoated condenser lens, such as the ACL2520. The deep UV LEDs (M280L3, M310L3, M340L3) require a lens fabricated from UV Fused Silica, since many standard varieties of glass do not transmit below 350 nm.

Item #	Qty	Description
SPW602 ^a	1	Spanner Wrench for SM1-Threaded Retaining Rings
ACL2520-DG6-A ^b , ACL2520-DG6-B ^b , ACL2520 ^b , or ACL2520-DG6 ^b	1	Aspheric Condenser Lens (with or without Diffuser)

SM1-Threaded Collimation Assembly

For cases where a smaller profile than the ACP collimation adapter is required, a simple LED collimation assembly can be built from the components listed in the table to the lower right.

1. First, install the optic in the adjustable lens tube, which allows one to control the working distance of the lens while collimating the LED. The SM1-threaded (1.035"-40) SM1V05 comes with a locking nut and a retaining ring. For customers concerned with the homogeneity of the beam, the AR-coated aspheric condenser lens with diffuser (ACL2520-DG6-A or ACL2520-DG6-B) is a good option. By the end of this step, the lens will rest on top of one retaining ring (SM1RR) and be secured in place by another retaining ring placed on top of it.

Item #	Qty	Description
SM1RR	2	Ø1" Retaining Ring (One Each Included with SM1V05 & SM1L03)
SPW801	1	Adjustable Spanner Wrench ^a
ACL2520-A ^b , ACL2520-B ^b , ACL2520-DG6-A ^b , ACL2520-DG6-B ^b , ACL2520 ^b , or ACL2520-DG6 ^b	1	Aspheric Condenser Lens (with or without Diffuser)
SM1V05 ^c	1	Ø1" Rotating Adjustable Length Lens Tube, 1/2" Long
SM1L03	1	Ø1" Lens Tube, 0.30" Long

- a. Use the spanner wrench (SPW801) to turn the included retaining ring in the adjustable length lens tube so that it is closer to the inside lip of the tube.
 - b. Carefully place the lens inside the adjustable length lens tube with the curved side facing away from the male-threaded end of the tube.
 - c. Secure the lens in place with another retaining ring (SM1RR) using the spanner wrench. Note: Do not use the SPW602 spanner wrench for this step. The thin SM1RR retaining ring does not provide sufficient clearance to tighten it with the SPW602 without scratching the steeply curved surface of an aspheric condenser lens.
2. Thread the male end of the SM1L03 lens tube into the female end of the LED and gently tighten it.
 3. Partially thread the male end of the SM1V05 adjustable length lens tube assembly into the female end of the SM1L03-LED assembly.
- While these components are SM1 threaded, we recommend our adjustable spanner wrench due to the steep curvature of the aspheric condenser lens.
 - -A and -B refer to the type of AR coating on the lens. Thorlabs' LEDs with a nominal wavelength between 365 nm and 660 nm would require the -A coating, while the LEDs with a nominal wavelength between 735 nm and 1050 nm would require the -B Coating. IR LEDs that emit past 1050 nm (M1200L3, M1300L3, M1450L3, M1550L3) can be collimated using an uncoated condenser lens, such as the ACL2520. The deep UV LEDs (M280L3, M310L3, M340L3) require a lens fabricated from UV Fused Silica, since many standard varieties of glass do not transmit below 350 nm.
 - The SM1V10 Adjustable Lens Tube can also be used for this application, however, the translation range of the optic cell will be reduced from 7.6 mm (thread depth of the SM1L03) to 6 mm (thread depth of the LED). If used, the SM1L03 would no longer be needed in the assembly.



Click to Enlarge
Setup for Adjustable Length Lens
Tube and Lens



Click to Enlarge
Completed Assembly



Click to Enlarge

Setup for Lens Tubes and LED Assembly

Obtaining a Well-Collimated Beam

After installing the chosen mounting adapter on a high-power mounted LED, the distance of the lens from the LED should be adjusted by following the steps below. A well-collimated beam has minimal divergence and will not converge at any point in the beam path. Be advised that due to the nature of the output from the LED (high emitter surface area), the beam cannot be perfectly collimated. Please refer to the table below for divergence data.

1. Power on the LED and check to see if it is properly collimated. It is easiest to check that the beam is collimated by noting the changes in the beam diameter over a range of about 1" to 2 feet away; change the distance of the lens from the LED and check again. Do this until the least divergent, non-converging, homogenous beam is obtained. The beam should be somewhat circular in diameter, may have a slightly polygonal shape, and should not be a clear image of the LED itself.
2. If you see an image of the LED, this means that the lens is not close enough to the LED. Move the lens closer to the LED until the image blurs and becomes homogenous – this is the point of collimation. Note: If the lens needs to be closer to the LED when using the SM1V05 assembly, use only one retaining ring to secure the lens in the SM1V05 so that the lens will rest on the inside lip of the SM1V05 adjustable length lens tube.



Click to Enlarge
Image of the LED



Click to Enlarge
Uncollimated Beam



Click to Enlarge
Collimated Beam

5. Once the proper collimation position of the lens has been found, lock the position of the lens in place.
 - a. For the ACP collimation adapters, simply tighten the locking screw using a 2 mm (5/64") hex key.
 - b. For the SM1V05 assembly described above, loosen it from the SM1L03 lens tube by about ¼ to ½ turn, rotate the external locking nut until it is flush with the edge of the SM1L03 lens tube, and gently tighten both the assembly and the locking nut by ¼ to ½ turn (there should be slight resistance; do not over tighten). This will lock the collimation position in place.

The table below provides examples of how the half viewing angle changes for select LEDs with the addition of a Ø1" aspheric condenser lens.

Item #	Color	Nominal Wavelength ^a	Optimum Lens to Emitter Distance ^b	Half Viewing Angle ^c		
				+1 mm Out of Focus ^d	at Optimum Focusing Distance	-1 mm Out of Focus ^d
M365L2	UV	365 nm	12.7 mm	2.79°	1.32°	3.11°
M385L2	UV	385 nm	12.8 mm	2.68°	1.33°	3.06°
M405L2	UV	405 nm	12.9 mm	2.94°	1.63°	3.06°
M505L3	Cyan	505 nm	13.2 mm	3.52°	2.72°	3.46°
M625L3	Red	625 nm	14.4 mm	3.46°	2.27°	3.13°
M660L3	Deep Red	660 nm	13.9 mm	2.84°	1.65°	2.95°
M735L3	Far Red	735 nm	13.6 mm	2.76°	1.65°	2.99°
M850L3	IR	850 nm	13.8 mm	3.29°	3.10°	3.93°
M940L3	IR	940 nm	13.9 mm	3.42°	2.46°	3.70°
MCWHL5	Cold White	6500 K ^e	13.9 mm	3.41°	2.47°	3.14°

- The specifications listed in the table above are nominal values specified by the LED manufacturer.
- Optimum distance between the respective mounted LED and the ACL2520 lens used to collimate the beam.
- Power loss to $1/e^2$ (13.5%).
- ± 1 mm out of focus from Optimum Distance between the respective mounted LED and the ACL2520 lens used to collimate the beam.
- Correlated Color Temperature.

The divergence data was calculated using Zemax.

[Hide Multi-LED Source](#)

MULTI-LED SOURCE

Creating a Custom Multi-LED Source for Microscope Illumination

Thorlabs offers the items necessary to create your own custom multi-LED light source using two or three of the mounted LEDs offered below. As configured in the following example, the light source is intended to be used with the illumination port of a microscope. However, it may be integrated with other applications using Thorlabs' versatile SM1 Lens Tube and 30 mm Cage Systems. Thorlabs also offers integrated, user-configurable 4-Wavelength High-Power LED Sources.

Design & Construction

First, light will be collimated by lenses mounted in lens tubes. Dichroic mirrors mounted in kinematic cage cubes then combine the output from the multiple LEDs. The mounted LEDs may be driven by LEDD1B Compact T-Cube LED Drivers (TPS001 T-Cube Power Supplies are sold separately). The LEDD1B LED Drivers allow each LED's output to be independently modulated and can provide up to 1200 mA of current. Please take care not to drive the LED sources above their max current ratings.



Click to Enlarge
Multi-LED Source Coupled to Microscope Illumination Port

When designing your custom source, select mounted LEDs from below along with dichroic mirror(s) that have cutoff wavelength(s) between the LED wavelengths. The appropriate dichroic mirror(s) will reflect light from side-mounted LEDs and transmit light along the optical axis. Please note that most of these dichroic mirrors are "longpass" filters, meaning they transmit the longer wavelengths and reflect the shorter wavelengths. To superimpose light from three or more LEDs, add each in series (as shown below), starting from the back with longer wavelength LEDs when using longpass filters. Shortpass filters may also be used if the longer wavelength is reflected and the shorter wavelength is transmitted. Sample combinations of compatible dichroic mirrors and LEDs are

offered in the three tables below.

It is also necessary to select an aspheric condenser lens for each source with AR coatings appropriate for the source. Before assembling the light source, collimate the light from each mounted high-power LED as detailed in the *Collimation* tab. For mounting the aspheric lenses in the SM1V05 Lens Tubes using the included SM1RR retaining rings, we recommend the SPW801 Adjustable Spanner Wrench. A properly collimated LED source should have a resultant beam that is approximately homogenous and not highly divergent at a distance of approximately 2 feet (60 cm). An example of a well-collimated beam is shown on the *Collimation* tab.

After each LED source is collimated, thread the SM1V05 Lens Tubes at the end of each collimated LED assembly into their respective C4W Cage Cube ports using SM1T2 Lens Tube Couplers. Install each dichroic filter in an FFM1 Dichroic Filter Holder, and mount each filter holder onto a B4C Kinematic Cage Cube Platform. Each platform is then installed in the C4W Cage Cubes by partially threading the included screws into the bottom of the cube, and then inserting and rotating the B4C platform into place. Align the platform to the desired position and then firmly tighten the screws. To connect multiple cage cubes and the microscope adapter, use the remaining SM1T2 lens tube couplers along with an SM1L05 0.5" Lens Tube between adjacent cage cubes. Finally, adjust the rotation, tip, and tilt of each B4C platform to align the reflected and transmitted beams so they overlap as closely as possible.

If desired, a multi-LED source may be constructed that employs more than three LEDs. The limiting factors for the number of LEDs that can be practically used are the collimation of the light and the dichroic mirror efficiency over the specified range. Heavier multi-LED sources may be supported with our Ø1" or Ø1.5" Posts.



Click to Enlarge

Three-LED Source Using Components High-Power LEDs and Dichroic Mirrors Detailed in Example Configuration 1



Click to Enlarge
Beam Profile of Source with 3 High-Power LEDs



Click to Enlarge
Two-LED source. This is the same as Example 1, but with the blue LED removed.

Parts List				
#	Product Description	Item #	2 LEDs	3 LEDs
			Item Qty.	
1	Microscope Illumination Port Adapter:	Olympus IX or BX	1	1
		Leica DMI		
		Zeiss Axioskop		
		Nikon Eclipse Ti		
2	Mounted High-Power LED ^b	-	2	3
-	T-Cube LED Driver, 1200 mA Max Drive Current	LEDD1B ^c	2	3
-	15 V Power Supply Unit for a Single T-Cube	TPS001 ^c	2	3
3	4-Way Mounting 30 mm Cage Cube	C4W	1	2
4	Kinematic Cage Cube Platform for C4W/C6W	B4C	1	2
5	30 mm Cage-Compatible Dichroic Filter Mount	FFM1	1	2
6	Dichroic Filter(s) ^d	-	1	2
7	Externally SM1-Threaded End Cap	SM1CP2	1	2
8	SM1 (1.035"-40) Coupler, External Threads, 0.5" Long	SM1T2	3	5
9	Ø1" SM1 Lens Tube, 1/2" Long External Threads	SM1V05	2	3
-	Aspheric Condenser Lens	AR-Coated 350 - 700 nm	2	3
		AR-Coated 650 - 1050 nm		
10	SM1 Lens Tube, 0.3" Thread Depth	SM1L03	2	4
-	Blank Cover Plate with Rubber O-Ring for C4W/C6W	B1C ^c	1	2

- The SM1A23 Zeiss Axioskop Microscope Adapter is shown.
- Mounted High-Power LEDs are available below.
- Item not pictured.
- Please see the following tables for suggested compatible LED and dichroic filter combinations, or create your own by taking into account the transmission and reflection wavelength ranges of our Dichroic Filters.
- Lenses are mounted in the SM1V05 Lens Tube in front of each LED. For each lens, select an AR coating corresponding to the emission wavelength of the LED source.

Example Configuration 1		Example Configuration 2		Example Configuration 3	
Mounted LEDs		Mounted LEDs		Mounted LEDs	
#	Item #	#	Item #	#	Item #
2a	M625L3	2a	M625L3	2a	M1050L2
2b	M530L3	2b	M455L3	2b	MCWHL5
2c	M455L3	2c	M1050L2	Dichroic Filter(s)	

Dichroic Filter(s)		Dichroic Filter(s)		#	Item #
#	Item #	#	Item #	6a	DMLP900R
6a	DMLP605R	6a	DMLP505R		
6b	DMLP505R	6b	DMSP805R		

[Hide Ray Data](#)

RAY DATA













Ray data for Zemax is available for some of the bare LEDs incorporated into these high-powered light sources. This data is provided in a zipped folder that can be downloaded by clicking on the red document icons (📄) next to the part numbers in the pricing tables below. Every zipped folder contains an information file and one or more ray files for use with Zemax:

- Information File:** This document contains a summary of the types of data files included in the zipped folder and some basic information about their use. It includes a table listing each document type and the corresponding filenames.
- Ray Files:** These are binary files containing ray data for use with Zemax.

For the LEDs marked with a superscript "a" in the table to the right, the following additional pieces of information are also included in the zipped folder:

- Radiometric Color Spectrum:** This .spc file is also intended for use with Zemax.
- CAD Files:** A file indicating the geometry of the bare LED. For the dimensions of the high-power mounted LEDs that include the package, please see the support drawings provided by Thorlabs.
- Sample Zemax File:** A sample file containing the recommended settings and placement of the ray files and bare LED CAD model when used with Zemax.

The table to the right summarizes the ray files available for each LED and any other supporting documentation provided.

Item #	Information File	Available Ray Files	Click to Download
M365L2	M365L2_Info.pdf	100,000 Rays and 1 Million Rays	
M385L2	M385L2_Info.pdf	1 Million Rays and 5 Million Rays	
M405L2	M405L2_Info.pdf	1 Million Rays	
M455L3 ^{a,b}	LD_CQ7P_290311_info.pdf	100,000 Rays, 500,000 Rays, and 5 Million Rays	
M505L3 ^a	LV_CK7P_191212_info.pdf	100,000 Rays, 500,000 Rays, and 5 Million Rays	
M530L3 ^a	LT_Cx7P_290311_info.pdf	100,000 Rays, 500,000 Rays, and 5 Million Rays	
M617L3 ^{a,c}	LA_CP7P_030613_info.pdf	100,000 Rays, 500,000 Rays, and 5 Million Rays	
M660L3	M660L3_Info.pdf	340,000 Rays	
M735L3	M735L3_Info.pdf	340,000 Rays	
M850L3 ^a	SFH4715S_100413_info.pdf	100,000 Rays, 500,000 Rays, and 5 Million Rays	
M940L3 ^a	SFH_4725S_110413_info.pdf	100,000 Rays, 500,000 Rays, and 5 Million Rays	
MWWHL3	MWWHL3_Info.pdf	100,000 Rays, 500,000 Rays, and 1 Million Rays	

- A radiometric color spectrum, bare LED CAD file, and sample Zemax file are also available for these LEDs.
- The ray data files for the M455L3 can be used for the M470L3 as well by manually resetting the source wavelength in Zemax. Wavelength-specific data and files, such as the radiometric color spectrum and sample Zemax files, only apply to the M455L3.
- The ray data files for the M617L3 can be used for the M590L3 and M625L3 as well by manually resetting the source wavelength in Zemax. Wavelength-specific data and files, such as the radiometric color spectrum and sample Zemax files, only apply to the M617L3.

[Hide High-Power Mounted LEDs with EEPROM](#)

High-Power Mounted LEDs with EEPROM



- ▶ Integrated EEPROM for Automated LED Settings
- ▶ Long Lifetimes (See *Specs* and *Stability* Tab for Details)
 - >10,000 Hours for LEDs with a Nominal Wavelength of ≥365 nm
 - >500 Hour Lifetime for LEDs with a Nominal Wavelength of ≤340 nm
- ▶ Stable Output Intensity by Optimized Thermal Management
- ▶ Output can be Modulated with Suitable Controller (See the *LED Drivers* Tab)
- ▶ Compatible with Thorlabs' SM1 Lens Tubes
- ▶ Fits Inside a 30 mm Cage System
- ▶ Cable Length: 2 m



Click to Enlarge
MWWHL3 LED
Mounted in
an SM1RC Slip Ring

Our mounted LEDs consist of a high-power LED mounted to the end of a heatsink equipped with internal SM1 (1.035"-40) threads. Hence, these LEDs are directly compatible with Thorlabs' SM1 lens tubes. Please note that our M280L3, M310L3, and M340L3 LEDs radiate intense UV light during operation. Precautions must be taken to prevent looking directly at the UV light and UV light protective glasses must be worn to avoid eye damage. Exposure of the skin and other body parts to the UV light should be avoided.

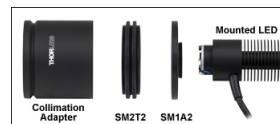
Part Number	Description	Price	Availability
M280L3	UV (280 nm) Mounted LED, 350 mA, 25 mW (Min)	\$1,540.00	Today
M310L3	UV (310 nm) Mounted LED, 350 mA, 25 mW (Min)	\$1,540.00	Today
M340L3	Customer Inspired!UV (340 nm) Mounted LED, 80 mA, 10 mW (Min)	\$1,260.00	Today
M365L2	UV (365 nm) Mounted LED, 700 mA, 190 mW (Min)	\$469.00	Today
M375L3	Customer Inspired!UV (375 nm) Mounted LED, 700 mA, 387 mW (Min)	\$247.00	Today
M385L2	UV (385 nm) Mounted LED, 700 mA, 270 mW (Min)	\$469.00	Today
M395L4	NEW! UV (395 nm) Mounted LED, 500 mA, 400 mW (Min)	\$283.00	Today
M405L2	UV (405 nm) Mounted LED, 1000 mA, 410 mW (Min)	\$469.00	Today
M420L3	Violet (420 nm) Mounted LED, 1000 mA, 750 mW, (Min)	\$283.00	3-5 Days
M455L3	Royal Blue (455 nm) Mounted LED, 1000 mA, 900 mW (Min)	\$268.00	Today
M470L3	Blue (470 nm) Mounted LED, 1000 mA, 650 mW (Min)	\$268.00	Today

M490L3	Blue (490 nm) Mounted LED, 350 mA, 200 mW (Min)	\$268.00	Today
M505L3	Cyan (505 nm) Mounted LED, 1000 mA, 400 mW (Min)	\$268.00	Today
M530L3	Green (530 nm) Mounted LED, 1000 mA, 350 mW (Min)	\$268.00	Today
M565L3	Lime (565 nm) Mounted LED, 1000 mA, 880 mW (Min)	\$211.00	Today
M590L3	Amber (590 nm) Mounted LED, 1000 mA, 160 mW (Min)	\$193.00	Today
M595L3	Phosphor-Converted Amber (595 nm) Mounted LED, 700 mA, 445 mW (Min)	\$211.00	Today
M617L3	Orange (617 nm) Mounted LED, 1000 mA, 600 mW (Min)	\$193.00	Today
M625L3	Red (625 nm) Mounted LED, 1000 mA, 700 mW (Min)	\$193.00	Today
M660L3	Deep Red (660 nm) Mounted LED, 1200 mA, 640 mW (Min)	\$211.00	Today
M735L3	IR (735 nm) Mounted LED, 1200 mA, 260 mW (Min)	\$211.00	Today
M780L3	IR (780 nm) Mounted LED, 800 mA, 200 mW (Min)	\$211.00	Today
M850L3	IR (850 nm) Mounted LED, 1000 mA, 900 mW (Min)	\$211.00	Today
M880L3	IR (880 nm) Mounted LED, 1000 mA, 300 mW (Min)	\$211.00	Today
M940L3	IR (940 nm) Mounted LED, 1000 mA, 800 mW (Min)	\$211.00	Today
M970L3	IR (970 nm) Mounted LED, 600 mA, 35 mW (Min)	\$211.00	Today
M1050L2	Customer Inspired!IR (1050 nm) Mounted LED, 700 mA, 50 mW (Min)	\$227.00	Today
M1200L3	Customer Inspired!IR (1200 nm) Mounted LED, 700 mA, 30 mW (Min)	\$282.00	Today
M1300L3	Customer Inspired!IR (1300 nm) Mounted LED, 500 mA, 25 mW (Min)	\$282.00	Today
M1450L3	IR (1450 nm) Mounted LED, 700 mA, 31 mW (Min)	\$282.00	Today
M1550L3	Customer Inspired!IR (1550 nm) Mounted LED, 700 mA, 31 mW (Min)	\$282.00	Today
MBB1L3	Broadband (470 - 850 nm) Mounted LED, 500 mA, 70 mW (Min)	\$494.00	Today
MWWHL3	Warm White Mounted LED, 1000 mA, 500 mW (Min)	\$193.00	Today
MCWHL5	Cold White Mounted LED, 1000 mA, 800 mW (Min)	\$193.00	Today

[Hide Collimation Adapters with AR-Coated Ø50 mm Aspheric Lenses](#)

Collimation Adapters with AR-Coated Ø50 mm Aspheric Lenses

- ▶ AR-Coated Aspheric Lens with Low f/# (Approximately 0.8)
- ▶ Compatible with Select Leica, Nikon, Olympus, or Zeiss Microscopes
- ▶ Easily Adjust Beam Collimation / Focus
- ▶ Requires SM2T2 Coupler and SM1A2 Adapter (Each Sold Separately) when Used with the LEDs Above



Click for Details
Installation of Collimation Adapter to Mounted LED
Using SM2T2 and SM1A2

Thorlabs offers collimation adapters with Ø2" AR-coated aspheric condenser lenses (EFL: 40 mm) for collimating the output from our mounted LEDs. Two AR coating ranges (350 - 700 nm and 650 - 1050 nm) and four different collimator housings are available. Each housing is designed to mate to the illumination port on selected Olympus*, Leica, Nikon, or Zeiss microscopes. Compatible microscopes are listed in the Collimation Adapter Selection Guide table below.

Using an adapter with a substrate or AR coating that does not transmit the wavelength of your LED is not recommended. The deep UV LEDs (M280L3, M310L3, M340L3) require a lens fabricated from UV Fused Silica, since many standard varieties of glass do not transmit below 350 nm. IR LEDs that emit beyond 1050 nm (M1200L3, M1300L3, M1450L3, M1550L3) can be collimated using an uncoated condenser lens; the ACL5040 is an uncoated version of the Ø2" lenses used in the collimation packages below that has a wavelength range of 380 - 2100 nm. Alternatively, the ACP collimation adapter below accepts user-supplied Ø1" collimation optics and includes a thread adapter that converts the internally M34 x 0.5 threaded output to our SM2 (2.035"-40) thread standard. See the *Collimation* tab above for more information on collimation options.

The LED sources described above can be fitted to the collimators by using an SM2T2 Coupler and SM1A2 Adapter (not included) as shown in the image at right. This assembly can be easily adapted to different LED sources by unscrewing the LED housing.

If compatibility with SM1 (1.035"-40) threading is preferable to compatibility with a microscope for your application, the ACP collimation adapters available below can be used with the SM1A38 M34 x 0.5 to SM1 thread adapter.

* Please note that due to the optical design of the transmitted lamphouse port of the BX and IX microscopes it may be necessary to purchase a separate adapter which is available from Olympus.

Collimation Adapter Selection Guide						
Compatible Microscopes			Olympus BX & IX ^a	Leica DMI	Zeiss Axioskop	Nikon Eclipse
AR Coating Range of Condenser Lens	Lens Focal Length	Lens Item #				
			Click to Enlarge	Click to Enlarge	Click to Enlarge	Click to Enlarge
350 - 700 nm	40.0 mm	ACL5040-A	COP1-A	COP2-A	COP4-A	COP5-A
650 - 1050 nm	40.0 mm	ACL5040-B	COP1-B	COP2-B	COP4-B	COP5-B

- Please note that due to the optical design of the transmitted lamphouse port of the BX and IX microscopes it may be necessary to purchase a separate adapter which is available from Olympus.

Part Number	Description	Price	Availability
COP1-A	Collimation Adapter for Olympus BX & IX, AR Coating: 350 - 700 nm	\$181.00	Today
COP1-B	Collimation Adapter for Olympus BX & IX, AR Coating: 650 - 1050 nm	\$211.00	Today
COP2-A	Collimation Adapter for Leica DMI, AR Coating: 350 - 700 nm	\$181.00	Today
COP2-B	Collimation Adapter for Leica DMI, AR Coating: 650 - 1050 nm	\$211.00	Today
COP4-A	Collimation Adapter for Zeiss Axioskop, AR Coating: 350 - 700 nm	\$181.00	Today
COP4-B	Collimation Adapter for Zeiss Axioskop, AR Coating: 650 - 1050 nm	\$211.00	Today
COP5-A	Collimation Adapter for Nikon Eclipse, AR Coating: 350 - 700 nm	\$214.00	Today

COP5-B	Collimation Adapter for Nikon Eclipse, AR Coating: 650 - 1050 nm	\$249.00	Today
SM1A2	Adapter with External SM1 Threads and Internal SM2 Threads	\$24.00	Today
SM2T2	SM2 (2.035"-40) Coupler, External Threads	\$34.00	Today

[Hide Collimation Adapters for Ø1" or Ø25 mm Optics](#)

Collimation Adapters for Ø1" or Ø25 mm Optics



- ▶ Integrate a Ø1" or Ø25 mm Collimation Optic with Thorlabs' High-Power Mounted LEDs
- ▶ Three Versions Available:
 - ▶ ACP2520-A Includes Ø25 mm AR-Coated Lens for 350 - 700 nm
 - ▶ ACP2520-B Includes Ø25 mm AR-Coated Lens for 650 - 1050 nm
 - ▶ ACP Mechanical Housing without Lens Accepts User-Supplied Ø1" or Ø25 mm Optics
- ▶ Adjust and Set Lens Position via Rotating Ring with Locking Setscrew
- ▶ Removable M34 x 0.5 External to SM2 (2.035"-40) Internal Thread Adapter
- ▶ Compatible with Thorlabs' Internally SM2-Threaded Microscope Port Adapters

Item #	Included Lens	AR Coating Wavelength Range	Lens Focal Length
ACP2520-A	ACL2520-A	350 - 700 nm	20.0 mm
ACP2520-B	ACL2520-B	650 - 1050 nm	20.0 mm
ACP ^a	-	-	-

- The ACP does not include a collimation optic, allowing user-supplied optics to be integrated with Thorlabs' high-power mounted LEDs.



Click to Enlarge
The ACP2520-A
Installed on a High-
Power LED

These adapters allow a Ø1" or Ø25 mm collimation optic to be integrated with Thorlabs' high-power mounted LEDs. The input of each housing is externally SM1 (1.035"-40) threaded to mate with the housing of our high-power LEDs, while the output has internal M34 x 0.5 threads. An external M34 x 0.5 to internal SM2 adapter is included so that these collimation adapters can be used with our SM2-threaded microscope adapters or other SM2-threaded components. Thorlabs also offers an M34 x 0.5 external to SM1 (1.035"-40) thread adapter (Item # SM1A38) that can be used to integrate the collimation adapters with SM1-threaded components.

The ACP2520-A and ACP2520-B include a removable AR-coated aspheric condenser lenses for 350 - 700 nm and 650 - 1050 nm, respectively. The ACP does not include a collimation optic, allowing user-supplied optics to be integrated with Thorlabs' high-power mounted LEDs. The lens is mounted in an inner carriage that can be translated up to 11 mm (0.43") along the Z-axis by turning the adjustment ring with the item # in the photos to the left) and locked into position by turning the locking screw on the side of the

adjustment ring with a 2 mm (5/64") hex key. Lines with a 2 mm spacing are engraved on the housing as a rough guide for how far the carriage has been translated. Each collimation adapter also includes an extra-thick SM1-threaded retaining ring that allows an aspheric condenser lens to be mounted with our SPW602 spanner wrench.

Inserting or Removing Optics

To insert or remove an optic in these collimation adapters, use the adjustment ring to translate the inner carriage to the M34 x 0.5-threaded end of the housing. Remove the included SM1-threaded retaining ring using a spanner wrench. If there is a lens installed already, remove it from the carriage. Insert another Ø1" or Ø25 mm optic into the carriage, and use the retaining ring to secure it.

Using an adapter with a substrate or AR coating that does not transmit the wavelength of your LED is not recommended. The deep UV LEDs (M280L3, M310L3, M340L3) require a lens fabricated from UV Fused Silica, since many standard varieties of glass do not transmit below 350 nm. IR LEDs that emit beyond 1050 nm (M1200L3, M1300L3, M1450L3, M1550L3) can be collimated using an uncoated condenser lens, such as the Ø25 mm ACL2520, that has a wavelength range of 380 - 2100 nm.

Part Number	Description	Price	Availability
ACP2520-A	NEW! Adjustable Collimation Adapter with AR-Coated Lens for 350 - 700 nm	\$194.44	Today
ACP2520-B	NEW! Adjustable Collimation Adapter with AR-Coated Lens for 650 - 1050 nm	\$194.44	Today
ACP	NEW! Adjustable Collimation Adapter for Ø1" or Ø25 mm Optic	\$175.56	Today

[Hide Mounted LED Mating Connector](#)

Mounted LED Mating Connector



- ▶ Pico (M8) Receptacle
- ▶ Female 4-Pin for Front Mounting
- ▶ 0.5 m Long, 24 AWG Wires
- ▶ M8 x 0.5 Panel Mount Thread
- ▶ IP 67 and NEMA 6P Rated

The CON8ML-4 connector can be used to mate mounted LEDs featured on this page to user-supplied power supplies. We also offer a male 4-Pin M8 connector cable (Item # CAB-LEDD1).

Pin	Color	Specification
1	Brown	LED Anode
2	White	LED Cathode
3	Black	EEPROM GND
4	Blue	EEPROM IO



CON8ML-4 Shown Connected to the 4-Pin M8 Plug of Mounted LED

Part Number	Description	Price	Availability
CON8ML-4	4-Pin Female Mating Connector for Mounted LEDs	\$30.00	Today

Visit the [Mounted High-Power LEDs](#) page for pricing and availability information:
http://www.thorlabs.com/newgroupage9.cfm?objectgroup_id=2692